

MINI-ROCKETBOXTM

USER MANUAL



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■ View Training Videos at - https://bit.ly/2TKwmR3

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COMPONENTS



Video: Components - https://bit.ly/3dm3mYk

MATERIALS	Encased in SAE 304 Stainless Steel Aluminum & Other Food Grade Components
ASSEMBLY	Designed, Manufactured, & Assembled in the USA
POWER	Standard 110V 0.8 HP Motor Full-Load 5.2 Amps 5-1/2 ft. Cord Length
COMPLIANCE	UL-Listed Components 100% Food Grade (Clean & Safe to Use)
WEIGHT & DIMENSIONS	Approximately 35 lbs Machine Dimensions 14" L x 17" H x 10" W
PAPER COMPATIBILITY	Compatible with Industry Standard King Size 1 gram (109mm), 1-1/4 (98mm) size for 1/2 gram (84mm) cones
VOLUME CAPACITY	143 Pre-Roll Joints per Run
SOFTWARE & UPGRADES	Manual Control Panel
OPERATION	Fixed Leveling System (Cones remain suspended in air inside machine as to not damage of bend the filters)
WARRANTY & LIFE CYCLE	1-Year Parts & Labor Warranty Motor 10 Year Life Cycle

GETTING STARTED

PREPARING YOUR WORK AREA

The space needed for pre-roll production varies based on volume needed. See Technical Specifications (page 3) for power requirements and other details.

RECOMMENDED AREAS FOR A SMOOTH WORKFLOW

- Grinding Area for prepping material going into the Mini-Rocketbox™
- Loading Area dedicated to loading cones into empty bottom trays
- Machine Area for trained person(s) to operate the Mini-Rocketbox™
- Closing/Packing Area dedicated to the final process of closing and packaging cones

SUGGESTED TOOLS & ACCESSORIES

- Scoop for placing material on machine to begin cycle
- Ballast or secure table to wall or floor for vibration
- Food-grade stainless steel tables
- One-gallon shop vac (or small vacuum)
- Collection Bin for holding the top tray after taking out of machine
- 🕢 Scale to use for density testing
- 70%+ Isopropyl alcohol spray bottle for cleaning
- Sheet pans and sheet pan rack for storage
- Microfiber cloth for wiping down machine during cleaning
- Stainless steel chopsticks or other tool for closing pre-rolls

BREAK-IN PROCEDURE

Thanks for being a valuable and loyal client of STM. Our goal is to bring our customers the very best in product quality and customer service. We deeply value your feedback as this is how we consider what to improve and or update in our existing products.

Please be advised that the Mini-Rocketbox[™] has a direct funneling system into your selected pre-rolls when used properly.

What this means is that contaminate free material being funneled from the top trays into your pre-rolls will remain contaminate free through the direct filling process. The Top Tray funnels are directly inserted into the openings of your pre-roll cones and do not allow anything other than what is being fed onto the Top Tray.

- After you have set up your Mini-Rocketbox[™], proceed to run multiple cycles (at least 5 per set of trays for 2 minutes each cycle). Run the machine 1 minute on medium and 1 minute on high with each of your tray systems and watch for debris in between the trays and in the bottom of the shaker box.
- Visual inspection should always remain part of the operation of your Mini-Rocketbox™.

Do not reclaim any material that has fallen past the trays and into the shaker box.

SUCTION CUP MOUNTING

The Mini-Rocketbox[™] has a powerful suction cup located on the bottom of the unit. The suction cup is used to keep the machine secure and stable during operation. Only use the Mini-Rocketbox[™] on a level, flat surface such as a stainless steel table. This is important for the overall success of your process.

MOUNT & REMOVE SUCTION CUP

- **STEP 1:** Use the unit on a solid, flat surface such as a stainless steel table.
- **STEP 2:** Clean surface with alcohol. Place unit on table.
- **STEP 3:** Press white button on suction cup continuously until the button stays depressed to the red line.
- **STEP 4:** To remove suction cup, pry away rubber edge of the cup.

DENSITY TESTING

Video: Density Information - https://bit.ly/2z5xbNJ

It's good practice to perform density testing for each strain so consistent weights and results are achieved.

- **STEP 1:** Tare a 10ml beaker on a scale.
- **STEP 2:** Fill a 10ml beaker full of ground up material.
- **STEP 3:** Vibrate it in the Mini-Rocketbox for about 30-60 seconds.
- **STEP 4:** Either fill again up to the 10ml mark or remove material until it's at the 10ml level (vibrate again if adding more).
- **STEP 5:** Weight the beaker and move the decimal to the left one spot.

LOADING/UNLOADING CONES

Video: Loading Cones - https://bit.ly/2L5Wkee

LOADING CONES

STEP 1: Place bottom tray in loading box.

STEP 2: Load cones into bottom tray.

STEP 3: Carefully and evenly, add top tray using

guide pins on bottom tray.

STEP 4: Remove trays and place into machine.

STEP 5: Secure tray in place with 2 wing nuts.

Video: Closing Cones - https://bit.ly/2xk5gcB

UNLOADING CONES

STEP 1: Power OFF the Mini-RocketboxTM.

STEP 2: Remove 2 wing nuts.

STEP 3: Lift tray out with handles.

STEP 4: Set straight down onto finishing base.

STEP 5: Remove cones and close.

POWERING ON MINI-ROCKETBOX

TURNING ON THE MINI-ROCKETBOX™

STEP 1: Plug three-prong cord into a standard 110v/20amp wall outlet.

STEP 2: Press the orange button to the ON position.

GOOD PRACTICES

- Make sure to use high-quality cones such as Hara, Raw, or Elements. Visit <u>stmcanna.com/store</u> to purchase cones exclusively for the Mini-Rocketbox™.
- Please refer to Density Chart for desired weight and results. It is recommended to first test various grinds using the 'sample' presets on the touch screen prior to adjusting settings. You can find the Density chart and information here bit.ly/2z5xbNJ
- For best results, material should not be ground too finely (like powder) or too coarse. 4.5mm 5.5mm is typically the optimal particle size for pre-rolls.
- Mix product well before placing onto machine. Remove any visible seeds and stems in advance.
- Video: Paper Selection https://bit.ly/2W6OMOr

0.5g (84mm) - BOTTOM TRAY

Industry standard 84mm

0.7g (98mm) - BOTTOM TRAY

Industry standard 98mm

1g (109mm) - BOTTOM TRAY

Industry standard 109mm King Size

Please be aware that the following cone sizes are not compatible: "Reefer", "98MM Regular", "Slim", "Cigarette/Tube", "Fatboy", or "Party Size". More information in the STM Client Portal.

USING THE MINI-ROCKETBOX

Video: Full Operation of Mini - https://bit.ly/2SH7mKZ

How to use the Mini-Rocketbox™

- **STEP 1:** Load tray into machine, tighten wing nuts, then power ON.
- **STEP 2:** Turn knob to around Medium setting.
- **STEP 3:** Add material onto top tray, filling and spreading evenly to all cones.
- **STEP 4:** The total average run time is 40 seconds. If material drops further, add more. Top tray cones should be filled to the top.
- **STEP 5:** Turn dial to HIGH for full power final pack for the last 10-15 seconds. May require a little longer for light, fluffy strains.
- **STEP 6:** Turn power OFF.
- **STEP 7:** Remove wing nuts and washers.
- **STEP 8:** Remove top tray. Reclaim any material on top tray to reuse.
- **STEP 9:** Set tray straight down and evenly on finishing base.
- **STEP 10:** Remove cones and close with preferred method (video on page 7)

CLEANING & MAINTENANCE

Video: Cleaning the Mini - https://bit.ly/2WvjXSD

WARNING: Do not remove plastic cones from top or bottom tray, you may risk voiding your warranty

- Each tray may be separated and cleaned using regular soap and water and rinsing off, removing all residue. Be sure to dry thoroughly as calcium from water can remain on tray.
- To clean stainless steel, use isopropyl alcohol and a soft cloth. Wet the rag with the isopropyl alcohol and wipe down all areas thoroughly.
- If there is any material left inside which is deemed unusable, scoop out or vacuum the material and discard.
- Clean as often as needed or required. Set the Mini-Rocketbox™ on regular cleaning schedule, dependent on use and materials.

TROUBLESHOOTING

NOTE: Please visit the STM Client Portal - http://bit.ly/2mrR0sA to view all Frequently Asked Questions.

Mini-Rocketbox™ will not power on

Make sure power button cord is plugged in and power outlet is functional. Next, make sure orange button is in the ON position. If the unit will still not power on, please contact Client Services at (509) 204-3164 or by e-mail at clientservices@stmcanna.com

Suction cup loses pressure

Make sure surface area is flat and clean. Prep and clean with isopropyl alcohol first. Place Mini-Rocketbox™ on clean, flat table and press white button continuously to make sure suction cup is fully pressurized for the best hold.

Top tray is clogging during filling stage

It's important to dust material lightly onto the top tray to prevent clogging. If the top tray clogs, a paper clip or a chop stick may be used to unclog material.

Can I purchase cones from STM?

Yes, please visit <u>stmcanna.com/store</u> to purchase cones exclusively for the Rocketbox[™] product line and STM clients.

All STM systems carry a non-transferable, limited one-year warranty against defects in workmanship and/or materials.

Who is covered?

Please note that results with STM processing equipment vary widely and depend on a myriad of factors, including but not limited to: correct grind size, age of material, quality of material, moisture content, strain, temperature, correct sized cone usage, quality of cones used, skill of the operator, and more. Our quoted weight ranges for flower and trim are all general averages that have been reported to us by our customers, however your material may behave differently. We take no responsibility for your results, only for the working functionality of our products. If you have any questions or concerns regarding this disclaimer, please do not hesitate to contact us.

What voids the warranty?

- Abuse, misuse, improper installation and modifications.
- Custom applications.
- No proof of purchase at the time of warranty. Claimant must provide proof of purchase, warranty card, and a warranty authorization number (RMA) obtained from STM.
- Finishes such as plating or painted surfaces with discoloration or rust due to inclement weather conditions, exposure to salt, exposure to chemicals, or lack of maintenance by the customer are not covered.
- International grey-market product purchased through a dealer/distributor not authorized for your country will not be supported by this warranty.
- Electrical parts are not covered under warranty.

Extent of Warranty

Any STM system properly returned to STM will be repaired or replaced by STM. STM is not responsible for any other expense incurred by the customer under the terms of this limited warranty, nor is STM responsible for any damages either consequential, incidental, special, contingent or otherwise; or expenses or injury arising directly or indirectly from the use of the STM system purchased. Any system returned to STM must be sent at the customers expense along with the proof of purchase and warranty authorization (RMA). STM reserves the right to determine whether the terms of the warranty, set out above, have been properly followed. In the event that the terms are not followed this warranty is void.

STM is the sole determiner of abuse, misuse, installation errors and modifications - should any of these be found, this warranty is void. The duration of any and all implied warranties are limited to the duration of the express warranty. All incidental or consequential damages are hearby excluded. The warranty gives you specific legal rights and you may have other rights, which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above limitations and exclusions may not apply to you. Warranty only applies to original owner of the machine. Warranties cannot be transferred.

For international customers, please contact your client services representatives regarding warranties.

If You Have a Problem:

If you have a problem, or are missing a part, please double-check this trouble shooting guide first:

- 1. Reference your instruction sheet and double-check all instructions
- 2. Always take time to examine problems in detail.
- 3. When all else fails, call our technical support line at (509) 204-3164: The technical line is open 9:00am 3:00pm, Monday through Friday, Pacific Time.

Please have the following information handy: Name of Company the purchase was made under, Date of Purchase, and Serial number.

Terms:

All orders will be shipped COD (Cash on Delivery) unless other arrangements have been made. STM reserves the right to specify collection by certified check, money order, or company check. Personal checks are not accepted.

Shipping:

All orders are FOB Spokane, Washington. Orders received will fall in line and be serviced accordingly where the shipment date may be sooner than originally quoted. We will ship by the most reasonable means based on the volume of the order, unless otherwise specified.

Special Orders

All special-order items must be paid in full before the order is placed. These items are non-returnable and no refund will be given. All special-order items will also take a longer period of time for the customer to receive, which will be quoted at the time of payment.

Liability

The purchaser of any parts releases the manufacturer of those parts and STM from all liabilities pertaining to use of the parts. The purchaser recognizes that any alteration or modifications to any STM system may increase the risk of accident and/or injury and may also render the machine inoperable.

Returns

No Refunds/Exchanges: We do not accept returns or exchanges unless the item purchased is defective. All items that we ship are insured; if an item arrives damaged from shipping, we will work closely with you to get your replacement parts as soon as possible. We may also request pictures or other identifying information to establish the damage that was caused by the shipping carrier. If you receive an item you believe is defective, please contact us with details of the product at (509) 204-3164 or email: clientservices@stmcanna.com.

We may ask you for pictures, video, descriptions, and other identifying information to make a determination. If you are unable to provide adequate documentation requested, your return request will be denied. If your item is deemed defective, which is solely at STM's discretion, we will issue you an RMA # which you will need to place in and on the package. After receiving your RMA #, you may send the item to:

Sesh Technologies Manufacturing 3223 North Market St. Spokane, WA 99207

Upon receipt of the returned product, we will fully examine it and notify you via e-mail, within a reasonable period of time, whether you are entitled to a replacement as a result of the defect. If you are entitled to a replacement, we will replace the product at no additional cost to you.

Claims

Since ownership of product transfers at the FOB point, claims for damaged, lost, or short shipments must be made at the time of receipt.

Technical Questions

See your local dealer or contact Technical Support directly at (509) 204-3164 or email to <u>clientservices@stmcanna.com</u>.

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